	er ID 63379 her 28, 2010 10:32:44 AM										Page 1
Revision ID:	D206-642-511		Accept					Setup			
	Float Skidtube LH 10/28/2010		11861	Cust Item I Customer:	D:				Stop		
Approvals:	Process Plan:	Date: /// (0)	Tooling: SPC (Y/N):		ate:]	Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										
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Document Control 110 Packaging		by bluefile and create lab	els per PPP D206-642-511CH 0.00 0.00	1G004 > 10	4/05		[] v	/1/		<u>(j)</u>
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Quality Control					BE	2	76	 			

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	iES					· · ·
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Part No	:	PAR #:	Fault Cate	gory:	_ NCR	: Yes N	lo DQ	A :	Date:	
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DATE	STEP	Description of NC			tion B		Verific	ation	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

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Item	111.

D206-642-511

Thursday, October 28, 2010 10:32:44 AM

Accept

I COMPLETE BER INII		

Setup Start

Stop



Revision ID:

Float Skidtube LH Item Name:

Required Date: 11/12/2010

10/28/2010

Start Qty: 1.00

Req'd Qty: 1.00

Cust Item ID: Customer:

Tool ID

Reference:

Start Date:

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Process Plan: _____ Date: Tooling:

Date:

Run Start

Reject

Qty

Accept

Qty



Date:

SPC (Y/N):

Date:

Tool # Plan

Code

Stop



Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description Set Up/ **Run Hours**

0.00

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-511

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Reject

Insp. Number Stamp

10/11/05 A) ME 5

Dart Aerospace Ltd

Dail Aci	ospace	Liu								
W/O:										
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _		
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		Description of NC		Corrective Action Section		Verific	cation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		on C	Chief Eng	QC Inspector	
	1									

NOTE: Date & initial all entries

Picklist Print

Thursday, October 28, 2010 10:32:48 AM

Work Order ID: 63379

Parent Item:

D206-642-511

Parent Item Name: Float Skidtube LH



Start Date: 10/28/2010

Required Date: 11/12/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B□05.09.23□Revised per D206-642 Rev. J□KJ/JLM□

IPP Rev:C 07-02-23

As per IIN D206-642 Rev K

No

JLM

IPP rev D 07.06.06

added K642-511 IPP Rev:E 07-12-05

Manufactured

EC ECN 1080p Rev L DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541 Replacement Skidtube		Manufactured	No			120	Each	1.0000	1 	1 6	276	26	

Location Loc Code Loc Qty FG073 34772

120

0.0000

Each

63049 Enpropor a

K642-511

saddle kit 642-511

Dart Ae	ospace	Ltd			1				4
W/O:			V	ORK ORDER CHANGE	ES				· · · · · · ·
DATE	STEP					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	0775	Description of NC		Corrective Action Section	———— Verificatio		ication	Approval -Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries